

**AHLSTROM-MUNKSJÖ GRADE 631  
TECHNICAL SPECIFICATIONS**

**Composition:** Cellulose

**Appearance:** White, Unfinished

<b>PROPERTY</b>	<b>Minimum</b>	<b>Aim</b>	<b>Maximum</b>
<b>Basis Weight (Lbs/1389 square feet)</b>	<b>24</b>	<b>25</b>	<b>26</b>
<b>Basis Weight (gsm)</b>	<b>84.4</b>	<b>87.9</b>	<b>91.4</b>
<b>Thickness (mils)</b>	<b>8.5</b>	<b>9.3</b>	<b>10</b>
<b>Thickness (microns)</b>	<b>215.9</b>	<b>235</b>	<b>254</b>
<b>Rapidity (mls/min)</b>	<b>180</b>	<b>200</b>	<b>220</b>
<b>Wet Burst (inches of water)</b>	<b>20</b>	<b>30</b>	<b>40</b>
<b>Formation (number(1-10))</b>	<b>6</b>	<b>8</b>	<b>10</b>
<b>Air Bubbles (pass(2)/fail(0))</b>	<b>1</b>		<b>2</b>
<b>PH Universal Indicator (number(1-10))</b>	<b>6</b>	<b>7</b>	<b>8</b>

**Values given are typical reel averages for this grade. Individual observations may vary slightly from these values.**